

Date: Tuesday, 4/18/2006 10:01:01 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACERS (1/4 THICK)
Job Number	: 26664		
Estimate Number	: 10247		
P.O. Number	: N/A	Part Number	: D2022101
This Issue	: 4/18/2006	Drawing Number	: D2022 REV. --
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 26327	Material	: N/A
	Type: MACHINED PARTS	Due Date	: 5/12/2006
Written By	: <u> </u>	Qty:	200 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: Est D 02.03.07 Now made in house NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 6.5730 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6RO.750

Batch:

100589 → 2.073 FT
 19430 → 4.5 FT.

 06.09.07 200

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Note: .257(F) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble & deburr any sharp edges as per dwg

 06.09.07. 200

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

 06.09.07 200

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

 06.09.06 200

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 07

 06/9/07 200

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ✓ Date: 06/09/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:01:02 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 26664

Part Number: D2022101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(200)

Comment: DOCUMENT CONTROL

Inspection Level 21

2006/09/07

Job Completion



U 06-09-07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

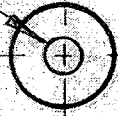
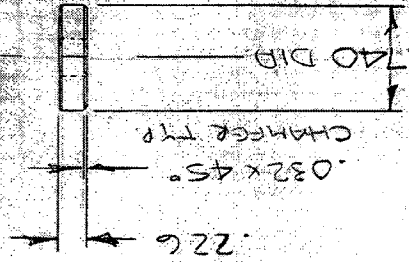
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26664



DRILL F (.257) DIA IN -101
DRILL P (.323) DIA IN -103

D2022-101
D2022-103

MAT'L: ALUMINUM 6061-T6 (00-B-225/8)

INVISION		DRAWING IS MADE AND CONSTRUCTION AND IS SHOWN ON THE FRONT IS CONSIDERED THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR CONSTRUCTION ON COMMERCIAL OR ANY OTHER PERSON		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		1. TOLERANCES - AS 1. AND 2. UNLESS OTHERWISE SPECIFIED		3. SURFACE FINISH - UNLESS OTHERWISE SPECIFIED		4. MATERIAL - UNLESS OTHERWISE SPECIFIED		5. FINISH - UNLESS OTHERWISE SPECIFIED		6. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		7. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		8. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		9. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		10. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		11. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		12. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		13. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		14. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		15. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		16. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		17. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		18. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		19. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		20. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		21. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		22. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		23. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		24. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		25. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		26. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		27. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		28. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		29. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		30. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		31. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		32. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		33. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		34. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		35. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		36. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		37. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		38. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		39. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		40. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		41. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		42. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		43. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		44. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		45. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		46. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		47. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		48. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		49. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		50. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		51. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		52. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		53. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		54. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		55. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		56. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		57. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		58. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		59. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		60. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		61. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		62. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		63. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		64. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		65. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		66. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		67. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		68. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		69. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		70. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		71. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		72. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		73. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		74. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		75. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		76. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		77. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		78. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		79. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		80. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		81. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		82. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		83. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		84. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		85. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		86. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		87. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		88. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		89. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		90. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		91. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		92. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		93. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		94. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		95. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		96. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		97. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		98. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		99. DIMENSIONS - UNLESS OTHERWISE SPECIFIED		100. DIMENSIONS - UNLESS OTHERWISE SPECIFIED	
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ITEM NO.	DESCRIPTION	MATERIAL	SPEC/REVISION
D2022-103	SPACER 5/16 ALUM 6061-T6	00-B-250/8	
D2022-101	SPACER 1/4 ALUM 6061-T6	00-B-250/8	

DRAWING		CONTRACT NO.		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/REVISION	
DART AERO ACCESSORIES INC													

RELEASED
170119-60

2022